









Work Order ID 55218

January 12, 2010 1:25:52 PM

Page 1

Item ID:	D4016-1	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Hinge Half, Base					
Start Date:	1/12/10	Start Qty:	3.00	Cust Item ID:		
Required Date:	1/25/10	Req'd Qty:	3.00	Customer:		
Reference:						

Approvals:	Process Plan:		Date:	10-1-12	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr		<div style="border: 1px solid black; padding: 5px; text-align: center;"> MATERIAL CERTIFICATION REQ'D UPON DELIVERY </div>						
D4016	A-PRELIM								
100	Cut blanks as per folio	0.00							
									
Bandsaw	Memo	0.00							
Jeaspa Bandsaw	CUT BLANK .875" LONG								
110		0.00							
									
HAAS 1	Memo	0.00							
HAAS CNC vertical machine #1	MACHINE AS PER FOLIO FA869 AND DWG								
	FOLIO REV: <u>A</u>								
	DWG REV: <u>A</u>								
	DEBURR								

PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55218

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Page 2

Item ID: D4016-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Hinge Half, Base

Start Date: 1/12/10 Start Qty: 3.00



Cust Item ID:

Required Date: 1/25/10 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC2- Inspect parts off machine FAI/FAIB Memo	0.00 0.00		L.A 10/01/17		3	0		
130 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00		2) 8/10/01/18		(43)			
160 Packaging Packaging	Identify as per dwg & Stock Location: <u>Box 160</u> Memo	0.00 0.00							10.01.27

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55218

January 12, 2010 1:25:52 PM



Page 3

Item ID: D4016-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Hinge Half, Base

Start Date: 1/12/10 Start Qty: 3.00



Cust Item ID:

Required Date: 1/25/10 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*Pass type
Basist test
10.01.30*

MF 10-1-28

POSITIVE RECA

EFFECTIVE _____

RELEASED _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

January 12, 2010 1:25:57 PM

Work Order ID: 55218



Parent Item: D4016-1



Parent Item Name: Hinge Half, Base

Start Date: 1/12/10

Required Date: 1/25/10

Comments: IPP REV:A NEW ISSUE 09-11-27 JLM VERIFIED BY :DD

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304B1.500X1.500		Purchased	No			100	f	20.9932	0.2526			

304 bar 1.50 X1.50

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	20.99315	
108381	13.23	
112752	7.76315	

2187 ⁺⁺ M.A. 10/01/17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 55218
Description: Hinge HALF BASE		Part Number: D4016-1
Inspection Dwg: D4016 Rev: A		Page 1 of 1

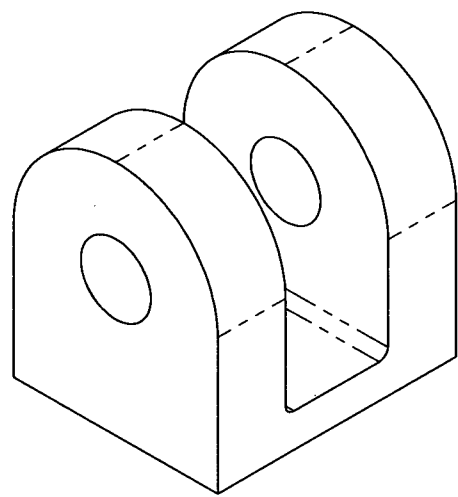
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☒ Prototype

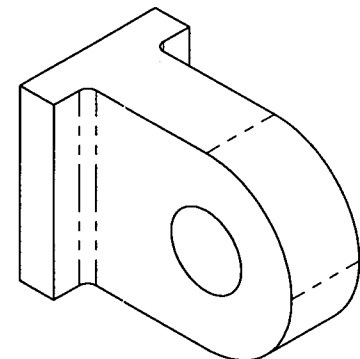
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.875	+/- .010	0.875	✓			
0.250	+/- .010	0.241	✓			
0.380	+0.030 / - .000	0.390	✓			
R0.03	+/- .030	R0.030	✓			
0.88	+/- .030	0.875	✓			
0.13	+/- .030	0.128	✓			
Ø0.257	+0.006 / - .001	Ø0.259	✓			
R0.38	+/- .030	R0.380	✓			
0.50	+/- .030	0.498	✓			
0.75	+/- .030	0.750	✓			

Measured by: G.A.	Audited by: S	Prototype Approval: N/A
Date: 10/01/17	Date: 10/01/18	Date:

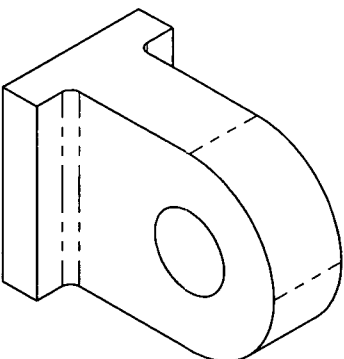
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



D4016-1 HINGE HALF, BASE



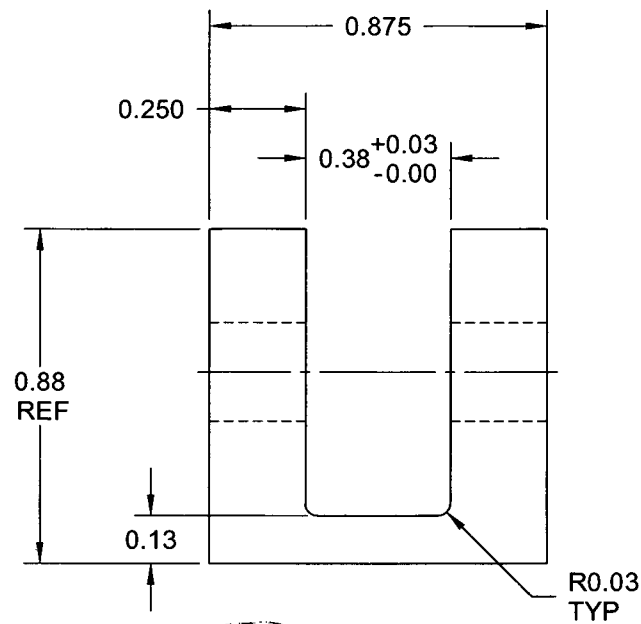
D4016-3 HINGE HALF, LID



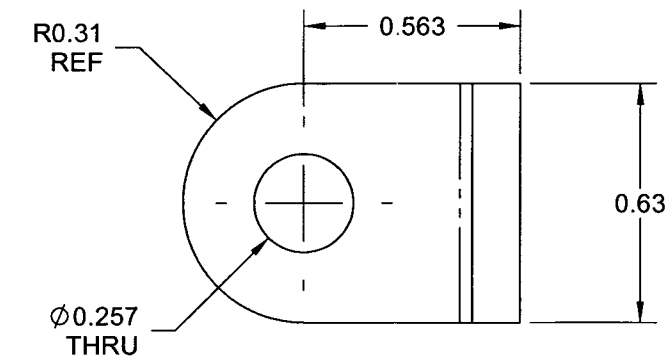
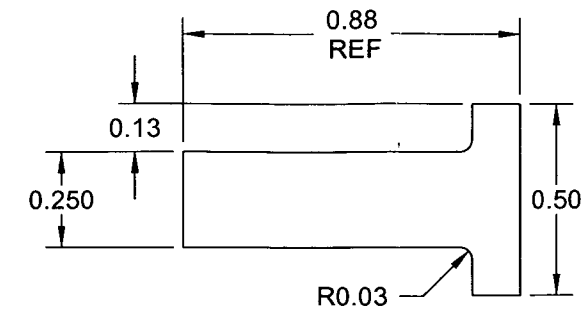
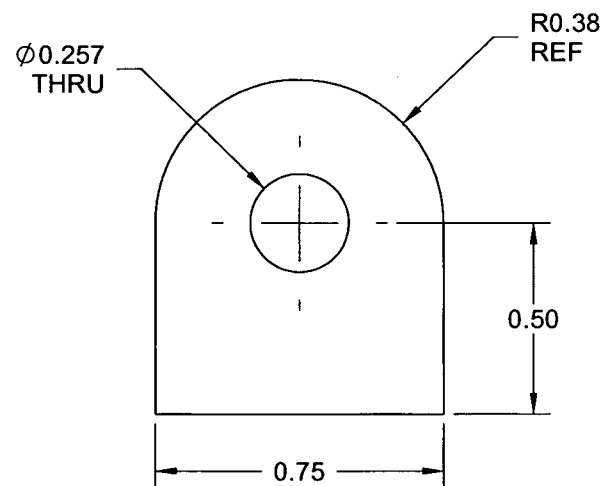
D4016-5 HINGE HALF, LIGHT LID

PRELIMINARY ISSUE
ASS 10.01.15

REV.	A	PRELIMINARY (2) SHEET 2, -1, 0.875 DIM WAS 0.88 & 0.38 DIM WITH TOLERANCE WAS "0.38 MIN"	AJS	09.12.04
REV.	A	PRELIMINARY (1)	AJS	09.11.19
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4016	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		BASKET HINGE	NTS	
DATE	09.12.04		COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4016-1 HINGE HALF, BASE



D4016-3 HINGE HALF, LID

D4016-5 HINGE HALF, LID

NOTES:

1) MATERIAL -1 & -3: 304/316 STAINLESS STEEL BAR, PER ASTM A276
PER DART SPEC M304B

-5: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR,
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT -1: 0.09 lbs
-3: 0.04 lbs
-5: 0.01 lbs

PRELIMINARY ISSUE
ASS 10.01.15

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4016	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BASKET HINGE	NTS
DATE	09.12.04	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Receiving Report

Date: 9/9/23

Batch No: M112782

Supplier: MAGNA

Dart P/O: 10442

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☐ No ☒ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 010442 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M30430	SVU 0012.00	12	0	0	12	

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 9/9/23
 Date
 Received/Costing [Signature]
 Initial

Location _____



Magna Stainless

5775 Kieran St, Saint-Laurent QC H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

INVOICE

Pg 1 of 1 PO17036

RECEIVED

SEP 28 2009

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY , ON
K6A 1K7

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY , ON
K6A 1K7

MTR:Y

INVOICE DATE:	09/23/09
ORDER DATE:	09/22/09
SHIP DATE:	09/23/09
ORDER NUMBER:	W018754
PURCHASE ORDER:	PO10442

Currency	Sales Person	Ship Via	F.O.B.	Terms
CANADIAN DOLLARS	ERYCK BLAIS	NIR:R-557065-1	PREPAID	NET 30 DAYS

Ln	Back Ordered	Ordered	Unit	Description	Shipped	Price Per	Value
		2	PC	ALUMINUM FLATS AFL 6061 T6 3/16" x 4" x R/L L030769 20' 2 PC/34 LB	2 UN	40.00	80.00
		5	PC	STAINLESS ROUNDS SRB 303 3/4" x R/L L031096 12'1" 5 PC/92 LB	5 UN	48.00	240.00
		1	PC	STAINLESS SQUARES SSQ 304 CD 1-1/2" x R/L L029079 12'7" 1 PC/94 LB	1 UN	595.00	595.00

09/24/09 11:22:55

Merchandise:	915.00
Surcharges:	
No Tax Costs:	
GST	45.75
Total Due:	960.75

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471
G.S.T. # 881565899 RT0001



Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

PACKING LIST

I017036

Page: 1 of 1

SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY, ON
K6A 1K7
Contact: CHANTAL

HAWKESBURY, ON
K6A 1K7
Ship Terms: PREPAID

MTR:Y



SPECIAL INSTRUCTIONS

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO		
CANADIAN DOLLARS		ERYCK BLAIS	(613) 632-5200	(613) 632-1053	PO10442		
Sales Order	Terms		Ship Via		Date Ordered	Date Required	Date Shipped
W018754	NET 30 DAYS		NIR:R-557065-1		09/22/09	09/23/09	09/23/09

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
2		PC	ALUMINUM FLATS AFL 6061 T6 3/16" x 4" x R/L 20' 34 LB / 2 PC	L030769	09040131A	2
5		PC	STAINLESS ROUNDS ERB 303 3/4" x R/L 12'1" 92 LB / 5 PC	L031096	423312	5
1		PC	STAINLESS SQUARES ESQ 304 CD 1-1/2" x R/L 12'7" 94 LB / 1 PC	L029079	247974	1
Bundles: 1				Total Weight:		220 LB

Received by: _____

Date: _____

Signature: _____

DART
aerospaceDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053**PURCHASE ORDER**

Purchase Order ID PO10442

Purchase Order Date 9/22/09

PO Print Date 9/22/09

Page Number 1 of 2

Order From :

VC-MAG002

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA**FAKED**
6/8/12

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304B0.500X012.000	304 BAR .500 X 12.00	9/29/09 Yes	12.00 sf	Yours ppd	\$62.5000	\$750.00
Special Inst:			MATERIAL: AISI 304/316 STAINLESS STEEL BAR NOTE: AISI 303 NOT ACCEPTABLE				
2	M304B1.500X1.500	304 bar 1.50 X1.50	9/25/09 Yes	12.00 f	Yours ppd 12.7 / 9/9/23	\$49.5830	\$595.00
Special Inst:			AS ABOVE				
3	M303R0.750	303 Round Bar 0.750	9/25/09 Yes	60.00 f	Yours ppd 60.5 / 9/9/23	\$4.0000	\$240.00
Special Inst:			MATERIAL: AISI 303 ROUND BAR NOTE: AISI 304/316 NOT ACCEPTABLE				
4	M6061T6B0.187X04.000	6061-T6 Bar .178 x 4.00	9/25/09 Yes	40.00 f	Yours ppd 40.5 / 9/9/23	\$2.0000	\$80.00

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

H CL

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 9/22/09

Purchase Order Receipt Listing

September 23, 2009 7:23:47 AM

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO10442 All Receipt Dates All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

[illegible]



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO10442**

Purchase Order Date 9/22/09

PO Print Date 9/22/09

Page Number 2 of 2

Order From :

VC-MAG002

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Special Inst: MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR 4117/4128/4115/4116 OR AMS4160
ASTM B211 OR ASTM B221

PO Total:

\$1,665.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 9/22/09

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Material Test Report

72927

Customer Ship To:

ASA Alloys Inc.
81 Steinway Blvd.

Etobicoke

ON M9W 6H6

Our Order: 829867 - 1

Your PO # 78553-RK

Part # 05514-000-240

Die: LS05514

Description: .188 x 4.000

Alloy Temper 6061 T6511

Print Date: 4/29/2009

Chemical Properties

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	others each	others total	Al
0.40-0.8	0.7 max	0.15-40	0.15 max	0.8-1.2	0.04-0.35	0.25 max	0.15	0.05	0.15	remain

S
07/01/24

Mechanical Properties
Strength ksi

Test ID	Test Date	CastNum	Ultimate	Yield (2% Offset)	Elongation (2" gage length)
232355	4/20/09	09040131A	43.40	40.23	14.3

Applicable Specifications: ASTM B221-08 ASTM B308-02 ASTM B429 QQA200/8 QQA200/16

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Eric Hotte - Tensile Testing

Authorized


Evan King, Quality Assurance Mgr.

P006507-09040131A

Acciaierie Valbruna S.p.A.



CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2005) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Cliant
VALBRUNA CANADA LTD
8724 HOLGATE CRESCENT
L5T 5Z1-MILTON, ONT L5T 5Z1-CAN

Avviso di Spedizione: D-VI09017149
Lieferantige/Packing list/B.L.

Certificato nr: MEST774991/2009/
Prüfung/Test/Essai

Conferma ordine nr: EI09004135
Works/Ord: Order/Ordre nr.

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Hersteller produktion

Ordine nr: 907002333 Stock - Canada
Bestel/Your order/Commande

Marchio di Fabbrica:
Zeichen des Werksachverständigen
Tråd merk
Sigle de l'usine produktion



Oggetto Prove: - Annealed Cold Drawn
Prüfungsbefund/Inspection of the object

Tipo di Elaborazione: E+AOD
Erzeugnisart/Produktionsverfahren/Mode d'elaboration

Punzone del Collaudatore:
Stempel des Werksachverständigen
Inspector's stamp/Prinçon de l'essayeur

Specifiche:
Anforderungen / Requirements / Exigences

VAL CANADA 2 303 A,CF
ASTM A314 2008 S30300
DOD-F-24669 6 S30300
(0) SEC. II PT. A 2007 EDITION ADD. 2008a

AMS 5640 U TYPE1
ASTM A320 2008 B8F
MIL-S-862 B/1 303

ASME SA320 2007 B8F (0)
ASTM A582 2005 S30300
QQ-S-764 B/2 303

Qualità: 303
Werkstoff/Grade/Qualité

Marca: MV188ZHS MAXIVAL

Punzonatura: 303

Pos. nr. Pos. nr. Nr. de posto	Oggetto Gegenstand Product description Design. du produit	Dimensioni - In Abmessungen Dimension Dimension	Tolleranza Toleranz Allowance Tolérance	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Heat Pieces	Peso - LB Gewicht Weight Poids	Lotto nr. Losn. Lot nr. Lot nr.
0010	Round	0,7500	484-06B	146 / 147	423312		4.744	834700760

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été livré conforme aux exigences

Controllo antimescolanza: OK
Verwechslungsprüfung: spektroskopisch durchgeführt
Antiskipping testing performed: OK
Controlle antimelange fait: r.a.s.

Controllo visivo e dimensionale: soddisfa le esigenze:
Blickprüfung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional checks satisfactory
Contrôle visuel et dimensionnel: satisfaisant

TEST ALLO STATO DI FORNITURA										
Test on delivery condition Prüfung auf lieferzustand produkt test a l'état de fourniture Prueba sobre el material así como entregado										
TEST	Prove/Prüfung Sonderprüfung Long diam. Spec. Bore Diam. Dia. Wall Diam. Dia. Long diam. Spec. mm	°F	Snervamento Zugversuch Yield Stress Rp 0,2% k.s.i.	Snervamento Zugversuch Yield Stress Rp 0,2% k.s.i.	Resistenza Zugversuch Tensile strength Rm k.s.i.	Allungamento Zugversuch Elongation A50mm %	Strizione Zugversuch Reduction of area RA %	Resistenza Zugversuch Impact Value Resistance	Durezza Härte Hardness Dureté HB	
Valori richiesti 1 Anforderungen/Required values Valeurs demandées		min max	30	-	75	-	35	-	50	140 241
A	12,5	68 L	70		101	43		51		239

1) L=longitudinale/longs, T=transversale/quer, Q=Temperatura/temperature

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata/Heat Schmelze/Coulée	min - max 0,150	1,00	2,00	17,00 19,00	0,60	1,00	8,00 10,00	0,15	0,15 0,40	0,400	-	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	Zr %			
423312	0,035	0,45	1,96	17,68	0,35	0,60	8,50	0,109	0,03	0,33	0,004			

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide network.

Annealing temperature: 1940 °F for 3,5h/water

Micro and macro etch test: OK

Material is DFARS Compliant

Melted and manufactured in Italy

No welding or weld repair

Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TÜV and LLOYD'S

Vicenza, 29/07/09
VCE010
(Mod. MCEI)

Il collaudatore di stabilimento / der Werkssachverständiger / Works inspector / L'agent d'usine

M. Rizzotto

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P606632 - 423312

Acciaierie Valbruna S.p.A.



**CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2005) , 3.1**

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Kunde/Cient
VALBRUNA CANADA LTD
8724 HOLGATE CRESCENT
L5T 5Z1-MILTON, ONT L5T 5Z1-CAN

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Hersteller/Usine productrice

Aviso di Spedizione: D-VI09004155
Lieferungsanweisung/Billing to V.B.L.

Ordine nr: 902002141 Stock - Canada
Bestellungsnummer/Order/Commande

Certificato nr: MEST721442/2009/
Prüfung/Test/Essai

Conferma ordine nr: EI09000528
Werkz.Oder Order/Ref. nr.

Marchio di Fabbrica:
Zeichen des Lieferwerkes
Trade mark
Sigle de l'usine productrice



Punzone del Collaudatore:
Stempel des Werkssachverständigen
Inspector's stamp/Plaque de l'inspecteur



Oggetto Prova: - Annealed Cold Drawn
Prüfgegenstand/Item inspected/Étatsage

Tipo di Elaborazione: E+AOD
Erzeugnisart/Producing process/Mode d'élaboration

Specifiche:
Anforderungen / Requirements / Exigences

VAL CANADA 2 304/304L A,CF
ASME SA182 2007 S30400/03
ASME SA479 2007 S30400/03
ASTM A262 2002A PRACTICE E
ASTM A320 2008 B8
NACE MR0175 2003 S30400/03 A
(0) SEC.II PT.A 2007 EDITION ADD. 2008a
(1) SEC.II PT.A 2007 EDITION ADD. 2008a
(3) SEC.II PT.A 2007 EDITION ADD. 2008a
(5) * ISO 15156-3

AMS 5639 H S30400
ASME SA193 2007 B8 1
ASTM A182 2008A S30400/03 4
ASTM A276 2008A S30400/03
ASTM A479 2008 S30400/03
QQ-S-763 F 304/304L

AMS 5647 H S30403
ASME SA320 2007 B8 (2)
ASTM A193 2008B B8
ASTM A314 2008 S30400/03
MIL-S-862 B/1 304/304L

0Chemical analysis only.
2SEC.II PT.A 2007 EDITION ADD. 2008a
4Chemical analysis only.

Qualità: T-304L
Werkstoff/Grade/Qualité

Marca: AISI

Markenbezeichnung/Brand/Nommo

Punzonatura: T-304L

Kenzeichnung/Marking/Marquage

Pos. nr. Pos. nr. Item nr. Nr. de poste	Oggetto Gegenstand Product description Description du produit	Dimensioni - In Abmessungen Dimension Dimension	Tolleranza Toleranz Allowance Tolérance	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Lot nr. Lot nr. Lot nr.
0020	Square	1,5000 x 1,5000	484-06B	147 / 147	247974		2.344	807901180

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind in Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été livré conforme aux exigences

Controllo antimescolanza: OK
Vermischungsprüfung: spezialanalytisch durchgeführt
Antimixing testing performed: OK
Contrôle antimeslange fait: r.a.s.

Controllo visivo e dimensionale: soddisfa le esigenze
Bauisprüfung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional checks satisfactory
Contrôle visuel et dimensionnel: satisfaisant

TEST	Prove/Tests Spezialprüfungen Long term Spec. Bauis. Durs. Durs. Weld Durs. Durs. Long. Durs. Durs. mm	° F	Prove Saggio Prove Saggio Prove Saggio	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0,2% k.s.i.	Snervamento Streckgrenze Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Résistance à traction Rm k.s.i.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Bruchdehnung Reduction of area Briction RA %	Resistenza Herkunftsgarantie Impact Value Resistance	Durezza Härte Hardness Dureza HB 1/2 r
Valori richiesti 1 Anforderungen/Requisit values Valeurs demandées		min max		30	-	75	-	40	-	140
A	12,5	68	L	61		98	50	69		223

Grain size for ASTM E112

: 5

1) L=longitudinale/Längs, T=transversale/Quer, D=Transversale/Quer

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata / Heat Schmelze/Coulée	min. max 0,030	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,50		0,040	0,030	0,100				
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %				
247974	0,024	0,39	1,65	18,19	0,49	0,58	8,08	0,090	0,031	0,026	0,090				

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide network.

Annealing temperature: 1940°F for 1 h/water.

Micro and macro etch test: OK

Intergranular corrosion test per ASTM A262 pract. E: ok.

Material is DFARS Compliant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury or radio-activity contamination
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TÜV and LLOYD'S

LOAD 30492

23 Bundles

Vicenza, 20/02/09 VCO008 (Mod. MCERT)	Il collaudatore di stabilimento / der Werkssachverständige / Works inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 1
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Chantal Lavoie

From: Eryck Blais [eblais@magnastainless.com]
Sent: September 21, 2009 1:29 PM
To: 'Chantal Lavoie'
Subject: RE: quote

THANK YOU
ERYCK

From: Chantal Lavoie [mailto:clavoie@dartaero.com]
Sent: Monday, September 21, 2009 12:03 PM
To: Eryck Blais
Subject: quote

Please advise price & delivery on material.

304 bar .500" x 12" x 12 ft \$750.00 1 PC 3-5 DAYS ✓

304 bar 1.5" x 1.5" x 12 ft 1 PC 595.00 EACH STK ✓

303 round bar .750" x 60 ft 5 PCS 48.00 EACH STK ✓

6061T6 bar .187" x 4" x 40 ft 2 PCS \$40.00 EACH STK

Thanks

Chantal

9/21/09